



MIRACLES OF HIGH FIDELITY

400.150

MERCEDES

Aluminum Gearboxes

Models

G211-16/17,0-1,0

Date

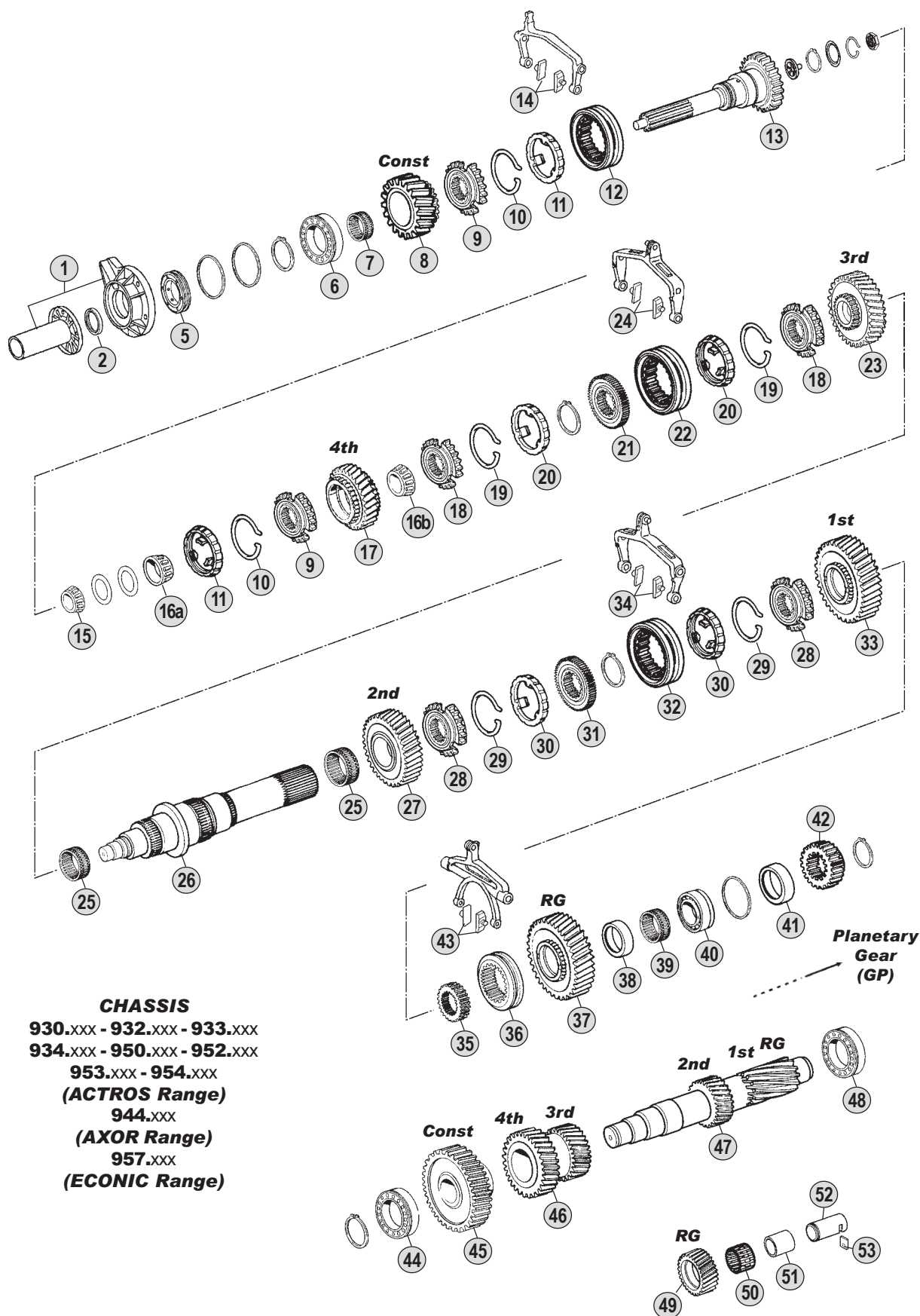
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HIGH FIDELITY SPARE PARTS

Suitable To: **MERCEDES****Gearbox Models**
G211 (16 Speeds)**CHASSIS**

930.XXX - 932.XXX - 933.XXX

934.XXX - 950.XXX - 952.XXX

953.XXX - 954.XXX
(ACTROS Range)944.XXX
(AXOR Range)957.XXX
(ECONIC Range)**Models****G211 - 16 / 17,03 - 1,00** 715.510-516

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Fig.	CEI no.	MB no.	Description	Q.ty	Note					
1	135.134	945 261 1118	Front cover	1		●				
2	139.556	019 997 0547	Oil seal	1		●				
5	139.555	389 261 0665	Ring	1		●				
6	130.550	011 981 1305	Bearing	1		●				
7	137.189	018 981 6410	Needle bearing	1		●				
8	145.618	945 262 4510	Constant gear 27 T	1		●				
9	109.335	945 262 0334	Synchronizer flange	2		●				
10	111.204	387 262 1093	Spap ring	2		●				
11	119.112	389 262 0637	Synchronizer cone	2		●				
12	154.221	945 262 0323	Sliding sleeve	1		●				
13	102.282	945 262 3201	Input shaft	1		●				
13	102.280	945 262 6701	Input shaft	1		●				
13	102.279	945 262 1901	Input shaft	1	With NMV (Clutch PTO)	●				
13	102.281	945 262 5401	Input shaft	1	With NMV (Clutch PTO)	●				
13	102.278	389 262 7901	Input shaft	1	With NMV (Clutch PTO)	●				
14	141.165	389 265 2749	Slide	2		●				
15	130.556	014 981 1905	Bearing D.50x32	1		●				
16a	130.561	015 981 2005	Bearing	1		●				
16b	130.547	014 981 1605	Bearing D.50x24	1		●				
17	145.586	945 262 0510	Gear 4th Speed 29 T	1	Shot Peened Treatment	●				
17	145.623	945 262 2310	Gear 4th Speed 29 T	1	Shot Blasted Treatment	●				
18	109.189	945 262 0534	Synchronizer flange	2		●				
19	111.205	387 262 0893	Spap ring	2		●				
20	119.161	389 262 0737	Synchronizer cone	2		●				
21	157.556	389 262 4735	Synchronizer hub	1		●				
22	154.220	945 262 0423	Sliding sleeve	1		●				
23	145.591	945 262 3513	Gear 3th Speed 34 T	1		●				
24	141.165	389 265 2749	Slide	2		●				
25	137.177	018 981 6610	Needle cage	2		●				
26	103.149	945 262 3605	Main shaft	1		●				
27	145.615	389 262 2512	Gear 2nd Speed 39 T	1		●				
28	109.187	945 262 0434	Synchronizer flange	2		●				
29	111.205	387 262 0893	Spap ring	2		●				
30	119.161	389 262 0737	Synchronizer cone	2		●				
31	157.557	389 262 2535	Synchronizer hub	1		●				
32	154.220	945 262 0423	Sliding sleeve	1		●				
33	145.616	389 262 2711	Gear 1st Speed 44 T	1		●				
34	141.165	389 265 2749	Slide	2		●				
35	157.603	389 262 0135	Synchronizer hub	1	With Sleeve 389 262 1723	●				
35	157.606	389 262 3935	Synchronizer hub	1	With Sleeve 389 262 1823	●				
36	154.224	389 262 1723	Sliding sleeve	1	With Rev. Gear 389 262 2033	●				
36	154.223	389 262 1823	Sliding sleeve	1	With Rev. Gear 389 262 2133	●				
37	147.161	389 262 2033	Reverse gear 40 T	1	With Sleeve 389 262 1723	●				
37	147.163	389 262 2133	Reverse gear 40 T	1	With Sleeve 389 262 1823	●				
38	117.327	389 262 1650	Bush	1		●				

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Fig.	CEI no.	MB no.	Description	Q.ty	Note					
39	137.187	009 981 1510	Needle cage	1		●				
40	130.552	012 981 9305	Bearing D.60x130x30	1		●				
41	117.325	389 262 3754	Spacer S.18,00 mm	1		●				
42	157.605	389 262 0809	Sun gear 25 T	1		●				
43	141.160	945 265 0149	Slide	2		●				
44	130.554	014 981 1405	Bearing	1		●				
45	146.504	945 263 1110	Costant gear 38 T	1		●				
46	143.102	945 263 1013	Double gear 4th-3rd Sp. 34-27 T	1		●				
47	105.132	389 263 2502	Countershaft 21-16 T	1		●				
48	130.553	012 981 9205	Bearing	1		●				
49	147.162	389 263 1031	Reverse gear	1		●				
50	137.181	012 981 8910	Needle cage	1		●				
51	117.324	389 263 0850	Bush	1		●				
52	107.174	976 263 0030	Reverse shaft	1		●				
53		945 263 0041	Key	1		●				

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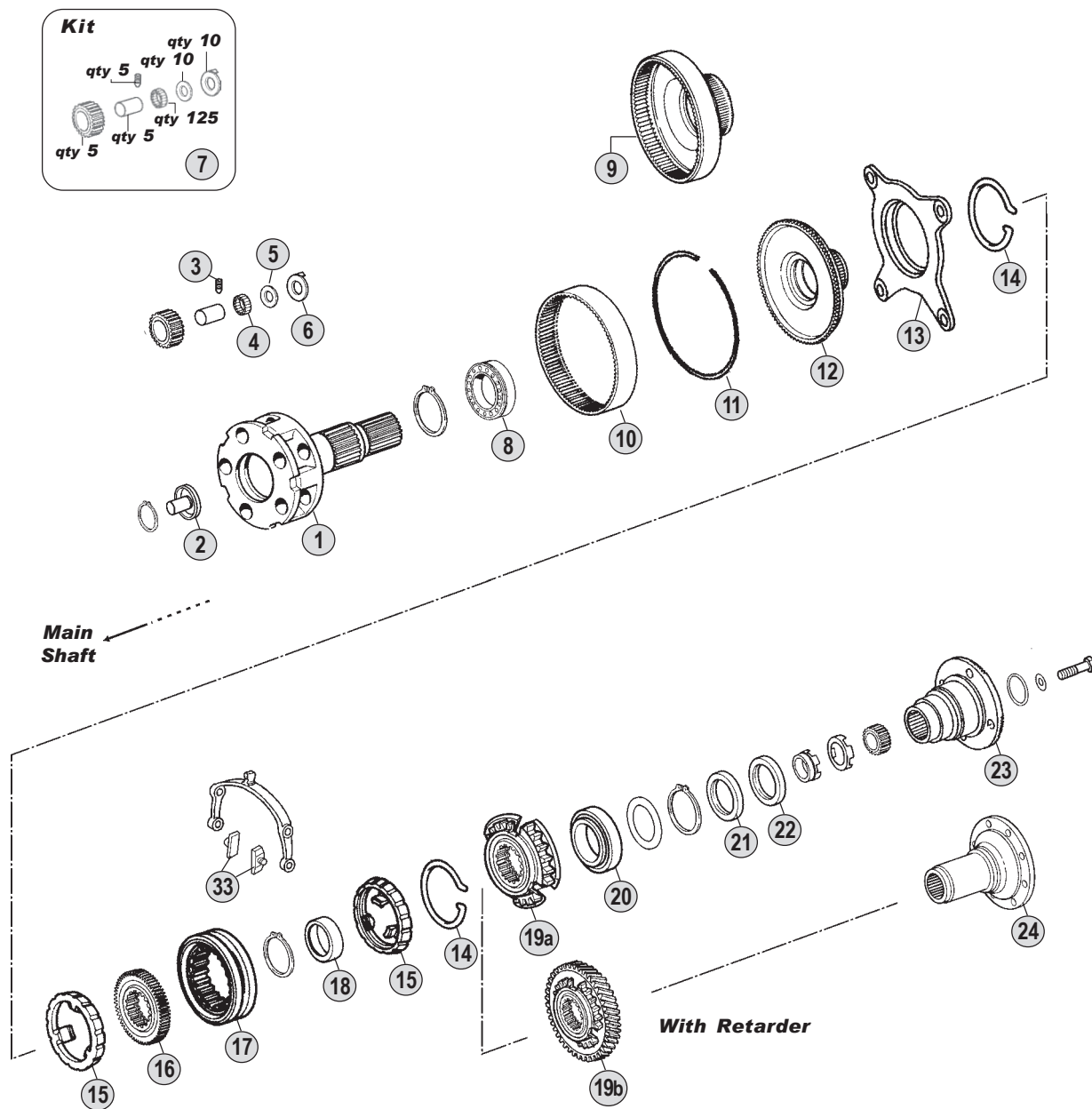
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Table

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Suitable To: **MERCEDES**

Gearbox Models
G211 (16 Speeds)



CHASSIS

930.XXX - 932.XXX - 933.XXX

934.XXX - 950.XXX - 952.XXX

953.XXX - 954.XXX

(ACTROS Range)

944.XXX

(AXOR Range)

957.XXX

(ECONIC Range)

Models

G211 - 16 / 17,03 - 1,00 715.510-516

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Fig.	CEI no.	MB no.	Description	Q.ty	Note					
1	190.337	945 260 4461	Planet carrier	1	Empty	●				
1	190.338	945 260 4661	Planet carrier	1	Complete	●				
2	188.181	389 269 4734	Oil tube	1		●				
3	187.609	000914 006109	Stud 6x14 mm	5		●				
4	171.057	000 981 4186	Needle	125		●				
5	169.801	389 262 0162	Thrust washer	10		●				
6	169.803	389 262 1462	Thrust washer	10		●				
7	198.886	655 260 0197	Repair kit	1		●				
8	130.540	008 981 1325	Bearing D.90x130x14	1		●				
9	123.230	945 262 0108	Crown gear 85 T	1	ALT-1 pc. Fig.10+Fig.11+Fig.12	●				
10	123.232	945 262 0208	Crown gear 85 T	1	ALT-1 pc. Fig.9 (Crown assy)	●				
11	111.209	389 262 0773	Ring	1		●				
12	150.144	389 262 1425	Flange gear	1	ALT-1 pc. Fig.9 (Crown assy)	●				
13	198.879	389 260 2036	Synchronizer flange	1		●				
14	111.206	389 262 0293	Ring	2		●				
15	119.160	389 262 0537	Synchronizer cone	2		●				
16	155.204	389 262 2035	Synchronizer hub	1		●				
17	154.217	945 262 0823	Sliding sleeve	1		●				
18	117.322	389 262 0251	Spacer	1		●				
19a	109.337	389 262 9234	Synchronizer cone	1		●				
19b	109.342	389 264 0730	Synchronizer flange	1	For model with VOITH Retarder	●				
20	130.564	008 981 3025	Bearing D.80x150x28	1		●				
20	130.563	007 981 8201	Bearing	1	For model with TELMA retarder	●				
21	139.551	013 997 7247	Oil seal	1		●				
21	139.552	013 997 7347	Oil seal	1	For model with VOITH Retarder	●				
21	139.557	015 997 6447	Oil seal	1	For model with TELMA retarder	●				
22	139.552	013 997 7347	Oil seal	1		●				
22	139.558	017 997 1247	Oil seal	1	For model with TELMA Retarder	●				
23	197.083	945 262 0045	Output flange D.180	1		●				
23	197.082	389 262 0645	Output flange D.200	1		●				
23	197.081	389 262 0545	Output flange D.180	1	For model with VOITH Retarder	●				
23	197.080	389 262 0945	Output flange D.200	1	For model with VOITH Retarder	●				
24	197.085	387 264 1945	Output flange D.198	1	For model with TELMA retarder	●				
24	197.084	945 262 0445	Output flange D.200	1	For model with TELMA retarder	●				
25	101.123	389 269 1210	Oil pump shaft	1		●				
25	101.124	389 269 1310	Oil pump shaft	1	For model with VOITH Retarder	●				
26	280.587	389 260 0690	Oil pump	1	Old Type - Assembly	●				
27	130.538	004 981 9225	Bearing D.45x75x16	1		●				
28	189.607	945 269 0101	Oil pump cover	1	New Type - Disassembled	●				
29	111.208	029 997 5748	Ring	1	New Type - Disassembled	●				
30	189.606	389 269 1406	Oil pump gear	1	New Type - Disassembled	●				
31	189.605	389 269 0706	Oil pump hub	1	New Type - Disassembled	●				
32	189.604	389 269 3801	Oil pump housing	1	New Type - Disassembled	●				
33	141.162	389 265 2449	Slide	2		●				

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